

**Garant**
**Revolvinglathe centre for insert, Type: 20**

**Order data**

Order number	320615 20
GTIN	4045197773623
Item class	31Z

**Description**
**Version:**

- **Sprung version for axial length compensation whilst machining.**
- **Fully hardened and ground. Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**

Plain shank for clamping in boring bar holders, collet chucks or hydraulic chucks; for mounting in the second turret.

**Description:**

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

**Application:**

Flexible application thanks to exchangeable inserts. For general use on turrets and counter-spindles on CNC machines.

**Supplied with:**

Including chuck removal tool for releasing the inserts.

**Optional extras:**

Exchangeable inserts No. 320625.

**Technical description**

Body Ø D	40 mm
for workpiece weight	200 kg

Overall length L	90 mm
Radial run-out	0.01 mm
Shank $\varnothing D_1$	12 mm
$\varnothing d$	20 mm
maximum speed	4000 min <sup>-1</sup>
Reach L <sub>1</sub>	41 mm
Sprung travel	2.4 mm
suitable for colour code	K12
Adapter	Shank $\varnothing$ 20 mm
Type of product	Centring drill

## Accessories

Insert for the revolving lathe centre Type 3	320625 3
Insert for the revolving lathe centre Type 2	320625 2
Insert for the revolving lathe centre Type 4	320625 4
Insert for the revolving lathe centre Type 6	320625 6
Insert for the revolving lathe centre Type 1	320625 1
Insert for the revolving lathe centre Type 5	320625 5